



Material Safety Data Sheet

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PRODUCT NAME: SCOTCHCAST RESIN 4 KIT
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/17/11
Supersedes Date: 01/07/09

Document Group: 26-1142-4

ID Number(s):

78-8111-0945-9, 78-8111-0947-5, 78-8111-0948-3, 78-8111-0949-1, 78-8111-0950-9, 78-8111-0951-7, 80-6109-7349-9, 80-6109-8166-6, 80-6109-8167-4, 80-6109-8168-2, 80-6109-8169-0, 80-6109-8170-8, 80-6109-8171-6, 80-6109-8241-7, 80-6109-8242-5

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

24-9848-3, 24-9869-9

Revision Changes:
Kit initial issue message was modified.
Section 1: Manufacturer name was added.
Section 16: Disclaimer (first paragraph) was added.
Section 16: Disclaimer (second paragraph) was added.
Section 16: Web address was added.
Section 1: Address was added.
Copyright was added.
Company logo was added.
Telephone header was added.

Company Telephone was added.

Section 1: Emergency phone information was added.

Company Logo was deleted.

Copyright was deleted.

Kit: Manufacturer's name was deleted.

Kit: Emergency phone information was deleted.

Kit: Disclaimer (first paragraph) was deleted.

Kit: Disclaimer (second paragraph) was deleted.

Kit: Address line 1 was deleted.

Kit: Address line 2 was deleted.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SCOTCHCAST RESIN 4 PART A
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 04/07/11
Supersedes Date: 12/16/08

Document Group: 24-9848-3

Product Use:

Intended Use: Electrical
Specific Use: PART A OF RESIN 4

SECTION 2: INGREDIENTS

| Ingredient | C.A.S. No. | % by Wt |
|--|-------------------|----------------|
| 2,2-Bis(p-hydroxyphenyl)propane diglycidyl ether polymer | 25085-99-8 | 80 - 100 |
| OXIRANE, MONO[(C12-14-ALKYLOXY)METHYL]DERIVATIVES | 68609-97-2 | 0 - 20 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Resin

Odor, Color, Grade: Clear, amber resin with epoxy odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: No need for first aid is anticipated.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

| | |
|--------------------------|-------------------------------------|
| Autoignition temperature | No Data Available |
| Flash Point | >= 201 °F [Test Method: Closed Cup] |
| Flammable Limits(LEL) | No Data Available |
| Flammable Limits(UEL) | No Data Available |

5.2 EXTINGUISHING MEDIA

Ordinary combustibile material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Avoid skin contact. Do not ingest. For industrial or professional use only.

7.2 STORAGE

Keep container in well-ventilated area. Keep container tightly closed. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Indirect Vented Goggles

.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Neoprene

.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---------------------------------------|--|
| Specific Physical Form: | Resin |
| Odor, Color, Grade: | Clear, amber resin with epoxy odor |
| General Physical Form: | Liquid |
| Autoignition temperature | <i>No Data Available</i> |
| Flash Point | >= 201 °F [<i>Test Method: Closed Cup</i>] |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Boiling Point | >= 201 °F |
| Density | 1.16 g/ml |
| Vapor Density | <i>No Data Available</i> |
| Vapor Pressure | <= 27 psia [<i>@ 131 °F</i>] |
| Specific Gravity | 1.16 [<i>Ref Std: WATER=1</i>] |
| pH | <i>No Data Available</i> |
| Melting point | <i>No Data Available</i> |
| Solubility In Water | <i>No Data Available</i> |
| Solubility in Water | Negligible |
| Evaporation rate | <i>No Data Available</i> |
| Kow - Oct/Water partition coef | <i>No Data Available</i> |
| Percent volatile | Negligible |
| Viscosity | 3000 centipoise - 5000 centipoise |

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

None known

10.2 Materials to avoid

None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|-------------------|
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Toxic Vapor, Gas, Particulate | During Combustion |

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

LH-A100-0560-7, LH-A100-0560-8, LH-A100-0560-9, LH-A100-0561-0, LH-A100-0561-1, LH-A100-0561-2

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 16: Disclaimer (second paragraph) was modified.
Section 3: Potential effects from skin contact information was modified.
Section 5: Extinguishing media information was modified.
Section 5: Fire fighting procedures information was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 8: Eye/face protection information was modified.
Section 8: Skin protection - recommended gloves information was modified.
Section 14: Transportation legal text was modified.
Section 9: Vapor pressure value was modified.
Section 9: Boiling point information was modified.
Section 5: Flammable limits (UE) information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 9: Property description for optional properties was modified.
Section 1: Initial issue message was modified.
Section 9: Flammable limits (LEL) information was modified.
Section 9: Flammable limits (UEL) information was modified.
Section 2: Ingredient table was modified.
Section 6: 6.2. Environmental precautions heading was added.
Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was added.
Section 10.1 Conditions to avoid heading was added.
Section 10.2 Materials to avoid heading was added.
Section 16: Web address was added.
Section 6: Personal precautions information was added.
Section 6: Environmental procedures information was added.
Section 6: Methods for cleaning up information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.

Section 1: Address was added.
Copyright was added.
Company logo was added.
Section 6: Clean-up methods heading was added.
Telephone header was added.
Company Telephone was added.
Section 1: Emergency phone information was added.
Section 1: Emergency phone information was deleted.
Company Logo was deleted.
Copyright was deleted.
Section 3: Immediate physical hazard(s) was deleted.
Section 6: Release measures information was deleted.
Section 6: Release measures heading was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.
Section 1: Address line 1 was deleted.
Section 1: Address line 2 was deleted.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: SCOTCHCAST RESIN 4 PART B
MANUFACTURER: 3M
DIVISION: Electrical Markets Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/05/12
Supersedes Date: 10/17/11

Document Group: 24-9869-9

Product Use:

Intended Use: Electrical
Specific Use: PART B OF RESIN 4

SECTION 2: INGREDIENTS

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>% by Wt</u> |
|--|-------------------|----------------|
| PHENOL, 4-NONYL-, branched | 84852-15-3 | 15 - 40 |
| N-AMINOETHYLPIPERAZINE | 140-31-8 | 5 - 20 |
| HEAVY NAPHTHENIC DISTILLATE SOLVENT PETROLEUM EXTRACTS | 64742-11-6 | 5 - 20 |
| REACTION PRODUCTS WITH TRIETHYLENETETRAMINE | Trade Secret | 5 - 20 |
| REACTION PRODUCTS WITH TETA AND DGEBA | Trade Secret | 4 - 10 |
| PETROLEUM DISTILLATES | Trade Secret | 1 - 6 |
| REACTION PRODUCTS WITH ETHER | Trade Secret | 1 - 6 |
| TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL | 90-72-2 | 1 - 5 |
| TRIETHYLENETETRAMINE | 112-24-3 | 1 - 3 |
| CARBON BLACK | 1333-86-4 | < 1 |
| DIETHYLENETRIAMINE | 111-40-0 | 0 0.2 |
| (2-AMINOETHYL)ETHANOLAMINE | 111-41-1 | 0 0.12 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Resin

Odor, Color, Grade: Smooth, black liquid with amine odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause chemical eye burns. May cause allergic skin reaction. May cause chemical skin burns. May cause chemical gastrointestinal burns. May cause allergic respiratory reaction. Contains a chemical or chemicals which can cause cancer. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Skin Contact:

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>Class Description</u> | <u>Regulation</u> |
|-------------------|-------------------|-------------------------------|---|
| CARBON BLACK | 1333-86-4 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water for at least 15 minutes. Get immediate medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

| | |
|-----------------------|--|
| Flash Point | ≥ 200 °F [<i>Test Method: Closed Cup</i>] |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Avoid breathing of vapors, mists or spray. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from acids. Keep container in well-ventilated area. Store away from areas where product may come into contact with food or pharmaceuticals.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air movement.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

Neoprene

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface supplied-air respirator

Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

| <u>Ingredient</u> | <u>Authority</u> | <u>Type</u> | <u>Limit</u> | <u>Additional Information</u> |
|----------------------|------------------|-------------------------|--------------|-------------------------------|
| CARBON BLACK | ACGIH | TWA, inhalable fraction | 3 mg/m3 | |
| CARBON BLACK | CMRG | TWA | 0.5 mg/m3 | |
| CARBON BLACK | OSHA | TWA | 3.5 mg/m3 | |
| DIETHYLENETRIAMINE | ACGIH | TWA | 1 ppm | Skin Notation* |
| TRIETHYLENETETRAMINE | AIHA | TWA | 6 mg/m3 | Skin Notation* |
| TRIS(2,4,6- | CMRG | TWA | 5 ppm | |

DIMETHYLAMINOMONOMETHYL)PHEN
OL

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists
 CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---------------------------------------|---|
| Specific Physical Form: | Resin |
| Odor, Color, Grade: | Smooth, black liquid with amine odor |
| General Physical Form: | Liquid |
| Flash Point | >= 200 °F [<i>Test Method:</i> Closed Cup] |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Boiling Point | >= 200 °F |
| Density | 1.04 g/ml |
| Vapor Density | <i>No Data Available</i> |
| Vapor Pressure | <= 27 psia [@ 131 °F] |
| Specific Gravity | 1.04 [<i>Ref Std:</i> WATER=1] |
| Solubility in Water | Negligible |
| Evaporation rate | <i>No Data Available</i> |
| Kow - Oct/Water partition coef | <i>No Data Available</i> |
| Percent volatile | 3 % - 5 % |
| Viscosity | 2200 centipoise - 3500 centipoise |

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

None known

10.2 Materials to avoid

None known

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Amine Compounds
Carbon monoxide
Carbon dioxide
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

LH-A100-0562-8, LH-A100-0562-9, LH-A100-0563-0, LH-A100-0563-1, LH-A100-0563-2, LH-A100-0563-3

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

Ingredient

CARBON BLACK

C.A.S. No.

1333-86-4

Classification

**Carcinogen

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 3 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 3 Flammability: 1 Reactivity: 0 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 3: Potential effects from ingestion information was modified.

Section 8: Engineering controls information was modified.

Section 2: Ingredient table was modified.

Section 6: Environmental procedures information was modified.

Copyright was modified.

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